



- TECHNICAL REQUIREMENTS:-**
1. AFTER ROUGH MACHINING HEAT-TREAT THE CASTING FOR STRESS RELIEVING.
 2. THE MACHINING AND GRINDING OF THE HOUSING SHALL BE CARRIED OUT WITH SPACERS 0.1mm THICK PLACED IN THE JOINT.
 3. BEFORE MACHINING THE HOUSING ALONG $\phi 840 \pm 0.08$ TEST THE FITTING OF THE PADS TO THE BOTTOM OF GROOVES WITH COLOUR (CONTACT NOT LESS THAN 80%). CAREFULLY CLEAN THE BURRS AND SHARP EDGES ON PADS, SHIMS AND GROOVES OF THE HOUSING BEFORE FITTING THE PADS.
 4. DIMENSION IN BRACKETS FOR REFERENCE ONLY

d	4	STE-81-236	10/10/20	32404001	C-200-130	32404001
c	9	STD-76-14	10/10/20	32404001	HOUSING FOR BEARING IN TWO HALVES	LETTER HEIGHT SCALE
t	1	STD-76-14	10/10/20	32404001		8 570 1125
h	12	STD-71-91	10/10/20	32404001		SHEET TOTAL SHEETS
CHG	NSI	DOCU	NSI	10/10/20	CSW-C25 15:2856-64	HE
MARKED BY	P. SINGH	DATE	10/10/20	32404001	CM 25/1 II	TD
CHECKED BY	P. SINGH	DATE	10/10/20	32404001	CM 25/1 II	
SUPERVISED		DATE	10/10/20	32404001	CM 25/1 II	
APPROVED	J.N. KARN	DATE	10/10/20	32404001	CM 25/1 II	

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